

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A method of fabricating an optical fiber having a plurality of holes, which are hereinafter referred to as fiber holes, extending along a longitudinal direction thereof, comprising the steps of:

preparing an optical fiber preform having a plurality of through holes, which are hereinafter referred to as preform holes, intended to serve as the fiber holes; [[and]]

determining a pressure to be applied to the inside of the preform holes, in accordance with each diameter of the fiber holes of an optical fiber to be fabricated; and

drawing said optical fiber preform under a drawing tension of 0.78 N or more while pressurizing the inside of the preform holes at the determined pressure.

2. (Previously Presented) A method according to claim 1, wherein the drawing tension is 1.18 N or more.

3. (Currently Amended) A method according to claim 1, wherein, in the pressure determination, when assuming that each diameter of the fiber holes is d  $\mu$ m and that the pressure to be applied to the inside of the preform holes is P kPa, the pressure P for in the case of obtaining an optical fiber with the fiber holes each having a diameter d of 2  $\mu$ m or less is determined so as to satisfy, the pressure P kPa applied to the preform holes satisfies the following relationship:

$$-d + 4.5 < P < -1.5d + 6.8[[.]],$$

the pressure P for obtaining an optical fiber with the fiber holes each having a diameter d of 2 μm or more but 4 μm or less is determined so as to satisfy the following relationship:

$$\text{-d + 4.5 < P < -d + 5.8,}$$

the pressure P for obtaining an optical fiber with the fiber holes each having a diameter d of 4 μm or more but 6 μm or less is determined so as to satisfy the following relationship:

$$\text{-0.2d + 1.3 < P < -0.4d + 3.4, and}$$

the pressure P for obtaining an optical fiber with the fiber holes each having a diameter d of 6 μm or more is determined so as to satisfy the following relationship:

$$\text{0.1 < P < 1.0.}$$

Claims 4-6 (Cancelled)

7. (Previously Presented) A method according to claim 1, wherein the drawing tension is 1.76 N or less.

8. (Currently Amended) A method according to claim 7, wherein, in the pressure determination, when assuming that each diameter of the fiber holes is d μm and that the pressure to be applied to the inside of the perform holes is P kPa, the pressure P for in the case of obtaining an optical fiber with the fiber holes each having a diameter d of 2 μm or less is determined so as to satisfy, the pressure P kPa applied to the inside of the preform holes satisfies the following relationship:

$$\text{-d + 4.5 < P < -1.5d + 6.3[[.]],}$$

the pressure P for obtaining an optical fiber with the fiber holes each having a diameter d of 2  $\mu$ m or more but 4  $\mu$ m or less is determined so as to satisfy the following relationship:

$$\text{-d + 4.5 < P < -d + 5.3,}$$

the pressure P for obtaining an optical fiber with the fiber holes each having a diameter d of 4  $\mu$ m or more but 6  $\mu$ m or less is determined so as to satisfy the following relationship:

$$\text{-0.2d + 1.3 < P < -0.3d + 2.5, and}$$

the pressure P for obtaining an optical fiber with the fiber holes each having a diameter d of 6  $\mu$ m or more is determined so as to satisfy the following relationship:

$$\text{-0.1 < P < -0.7.}$$

Claims 9-11 (Cancelled)

12. (Withdrawn) An optical fiber comprising:

a core region extending along a longitudinal direction of said optical fiber;

a cladding region provided on an outer periphery of said core region; and

a plurality of holes provided in at least one of said core region and said cladding region and extending along the longitudinal direction, said holes arranged so as to constitute a layered structure having three or more layers in a cross section orthogonal to the longitudinal direction, wherein, when the maximum diameter and the minimum diameter of each of hole arranged so as to constitute the inner layers except the outermost layer of the layered structure are respectively set to  $d_{MAX}$  and  $d_{MIN}$ , the mean value of the maximum diameters  $d_{MAX}$  and the minimum diameters  $d_{MIN}$  of the holes arranged so as to constitute the inner layers is set to  $d_A$ , the first

**Application No.: 10/815,799**

deviation of each of the holes arranged so as to constitute the inner layers is set to  $D_1$  (%) as defined by the following formula:

$$D_1 = \frac{|d_{MAX} - d_A|}{d_A} \times 100,$$

and the second deviation of each of the holes arranged so as to constitute the inner layers is set to  $D_2$  (%) as defined by the following formula:

$$D_2 = \frac{|d_{MIN} - d_A|}{d_A} \times 100,$$

both of the first deviation  $D_1$  and the second deviations  $D_2$  of each of the holes arranged so as to constitute the inner circles are 10 (%) or less.

13. (Withdrawn) An optical fiber comprising:

a core region extending along a longitudinal direction of said optical fiber;

a cladding region provided on an outer periphery of said core region; and

a plurality of holes provided in at least one of said core region and said cladding region and extending along the longitudinal direction, said holes arranged so as to constitute a layered structure having three or more layers in a cross section orthogonal to the longitudinal direction,

wherein, when the maximum diameter and the minimum diameter of each of said plurality of holes are respectively set to  $d_{MAX}$  and  $d_{MIN}$ , the mean value of the maximum diameters  $d_{MAX}$  and the minimum diameters  $d_{MIN}$  of said plurality of holes is set to  $\delta_A$ , the first deviation of each of said plurality of holes is set to  $\Delta_1$  (%) as defined by the following formula:

$$\Delta_1 = \frac{|d_{MAX} - \delta_A|}{\delta_A} \times 100,$$

and the second deviation of each of said plurality of holes is set to  $\Delta_2$  (%) as defined by the following formula:

$$\Delta_2 = \frac{|d_{MIN} - \delta_A|}{\delta_A} \times 100,$$

both of the first deviation  $\Delta_1$  and the second deviation  $\Delta_2$  of each of said plurality of holes are 10 (%) or less.

14. (New) A method according to claim 1, wherein the drawing tension is 1.47 N or more.

15. (New) A method according to claim 7, wherein the drawing tension is 1.18 N or more.

16. (New) A method according to claim 1, wherein the drawing tension is 1.47 N or more.